



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-3

Job Sheet 178565



Part No: D3245-3

Job Qty: 4 ea **21**
9-89

Part Name: Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 5 IPP A 04.07.07 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-09-14 JLM Verified
By:EC IPP Rev:c ECN 1052 07-10-31 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/22/18	0.00	0.00	Start Up Waterjet		SL 18/06/11
100	Waterjet	4 pcs		6/22/18	0.00	0.50	Waterjet1		SL 18/06/11
110	QC	4 pcs		6/22/18	0.00	0.00	QC2 Waterjet-1		SL 18/06/11
120	QC	4 pcs		6/22/18	0.00	0.00	QC8-2		213
130	Brake NC	4 pcs		6/22/18	0.04	1.03	Brake NC 1		AUG 16 2018
140	QC	4 pcs		6/22/18	0.00	0.00	QC5		
150	Packaging	4 pcs		6/22/18	0.00	0.00	Packaging3		SL 18/06/11
160	QC21-SA	4 Ea		6/22/18	0.00	0.00	QC21		AUG 17 2018

Part Op 100 - 1-Cut as per Dwg D3245

Descriptions: 130 - Deburr if necessary, buff entire surface to ensure a nice surface finish. Form D3245-3 as per Dwg D3245. Identify as D3245-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	2,1480 sf (.537 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	2	173	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 2:55 PM Dart.lajeunesse.marie

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____			Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____			Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
			Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Composite ☐	Supplier ☐			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation		Revision	
		DART AEROSPACE Container No: S080038  Part: D3245-3 Job No: 178565 Serial No/Batch: S080038 Revision: Inspector: Exp Date: Instructions:	Vart Aerospace Ltd 1270 Aberdeen Street Hawkesbury, ON K6A 1K1 CANADA TEL.: 1 613 632-5200 Email: sales@dartero.ca www.darterospace.com Date: 06/11/18

Root Cause			Fault Category		
Environment	No Re-verification	Pressure/Forced	Improper Assembly	Assembly Tool Damage	Assembly Damage
Design	Operator	Bending	Defect	Assembly Damage	Assembly Damage
Doc/Data	Offset/Setup	Centre Not Concentric	Defect	Assembly Damage	Assembly Damage
Equip/Tooling	Supplier	Cracks	Defect	Assembly Damage	Assembly Damage
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete, Missing	Assembly Damage	Part Lost/Damaged
Material	Use for Testing	Cuffs	Contamination	Out of Sequence	Part Moved
Internal Transport	Poor Information	Crushing	Countersink	Off-set	Drawing
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Mislabeled	Finish
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Substation	Process Improvement	Marks/Chatter	Drill Holes	Misaligned/off center	Turning Sequence
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due	OTHER :			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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